

Translations: Poelito - Poêle de masse semi-démontable/166/en-gb

- Calculate the volumes needed for casting and increase it by 10 %
- Put the chamotte into the container where you are going to make the mix.
- Pour in the cement on top.
- Mix them together dry.
- Add $\frac{3}{4}$ of the volume of water needed
- Mix
- Gradually add more of the remaining water to adjust consistency